12156974356

TECHNICAL DATA PACKAGE

IIN: 004891883 VERSION: 001 ITEM NAME: SHROUD-SECTOR, TURBI

PAGE 1 JUNE 23, 1998

I. SCOPE

- i.1 Articles to be furnished hereunder shall be manufactured, tested and inspected in accordance with <GENERAL ELECTRIC COMPANY> drawing number (<99207>) <4017T03G07> . Revision () and all details and specifications referenced therein.
- 1.2 Unless expressly provided for elsewhere in this clause, equipment such as fixtures, jigs, dies. patterns, lylars, special tooling, test equipment, or any other manufacturing aid required for the manufacture and/or testing of the subject item(s) will not be provided by the Government or any other source and is the sole responsibility of the contractor. The foregoing applies notwithstanding any reference to such equipment or the furnishing thereof that lay be contained in any drawing or referenced specification.
- 1.3 The use of MIL-W-81381 wire in any item to be delivered under this procurement is prohibited. The foregoing prohibition applies notwithstanding any reference to MIL-W-81381 wire that may be made in any of the drawings or specifications for this procurement. MIL-W-22759 series wire shall be used in lieu of MIL-W-81381 wire, in any place where MIL-W-81381 wire is cited in this procurement. Any questions concerning this requirement should be directed to the Procuring Contracting Officer.
- ..4 If MIL-STD-454 is referenced in the drawings or in the specification, the contractor is expected to show compliance with MIL-STD-2000A. Personnel performing tasks in accordance with MIL-STD-2000A shall be trained and certified as requried by MIL-STD-2000A paragraph 5.1.4.
- ..5. The contractor shall include on the detailed process/operation sheets developed. (1) all in house tanufacturing processes and (2) the identity of all manufacturing sources performing processes/operations outside their facility. These sheets shall not be revised or altered after the successful completion of First Article or iroduction Lot Testing without approval from the Basic Design Engineering activity, via the PCO.
- ..6. The Inspection Method Sheets which list the characteristics of each item produced under the contract shall wave serial number traceability to the raw material, casting, or forging.
- ...7. Markings shall be in accordance with MIL-STD-130, Revision $\langle H \rangle$, paragraphs 5.3.3 (a), (b), (c) and (g). lethod and location shall be in accordance with drawing.
- . APPLICABLE DOCUMENTS

......

.. 1

RAWING NO.

CAGE REV DOC TYPE DISTR CD SHEET NR

REV TYPE SIZE

4014T03G07

99207 (AB)

- . REQUIREMENTS NOT APPLICABLE
- . QUALITY ASSURANCE
- .1 The tests to be performed under the First Article approval clause (FAR 52.209-3) of the contract are listed elow
- .1.1 Dimensional test (special)

CAPPLIES/ 100% DIMENSIONAL INSPECTION PERFORMED AT THE CONTRACTORS PLANT>

.1.2 Requirements of:

<N/A>

.1.3 Form

<APPLIES>

.1.4 F1t

<MAY BE REQUIRED>

.1.5 Function

<N/A>

- .1.6 Compliance with drawing (<99207>) <4014T03G07> , Revision (S) and specifications referenced therein.
- .2 In addition to the above tests, the First Article(s) to be delivered hereunder shall also be subjected to those sets which will demonstrate that the article(s) comply with the contract requirements
- .3 The contractor shall be responsible for providing the necessary parts and repair of the First Article Sample(s)

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IIN: 004891853 VERSION: 001 ITEM NAME: SHROUD-SECTOR, TURBI

PAGE 2 JUNE 23, 1898

furing testing.

- 1.4 The contractor shall notify the PCO. ACO. and QAR fourteen (14) days prior to conducting the First Article test to that the Government may witness such testing.
- 1.4.1 The QAR shall be present to witness all First Article Testing.
- 1.4.2 The following additional personnel shall witness the First Article Testing: <NADEP CHERRY POINT/NAVICE 0733>
- 1.5 Disposition of FAT samples
- 1.5.1 < > Sample(s) shall not be returned to the contractor because they shall be destroyed during testing.
- 1.5.2 1.5.2 <a hre
- 1.5.3 < > Sample(s) shall be returned to the contractor but shall not be considered as production due.
- :.6 Test Sample Coating Instructions
- ...6.1 Samples are to be unpainted. Corrosive areas are to be coated with a light preservative.
- .. 7 Notice to Government of Testing
- .7.1 FAR 52.209-3 applies
- A) The contractor shall deliver <2> > unit(s) of the following CAGE(<99207> >), Part Number <4014T03G07> > , evision (AB) > as specified in this contract. At least fourteen (14) calendar days before the beginning of the irst Article testing, the contractor shall notify the contracting officer, in writing, of the time and location of he testing so that the Government may witness the tests.
- B) The contractor shall submit the First Article Test Report within 16 calendar days from the date of testing to: NADEP CHERRY POINT TIENTION MS BETTY LUPTON: CODE 6.3.874 CAS CHERRY POINT, N.C. 28533

AVICP PHILADELPHIA CODE 0733.XX COPY> >

he contractor shall mark the report "first Article Test Report" and cite the contract number and lot/item number. eview documentation as provided under the DD1423 requirements.

- C) Within 45 calendar days after the Government receives the First Article, the contracting officer shall notify he contractor, in writing, of the approval, conditional approval, or disapproval of the First Article. The notice f approval, conditional approval, or disapproval shall not relieve the contractor from complying with all equirements of the specifications and all other terms and conditions of this contract. A notice of conditional pproval shall state any further action required of the contractor. A notice of disapproval shall cite reasons for isapproval.
- D) If the First Article is disapproved, the contractor, upon Government request shall repeat any or all First rticle Tests. After each request for additional tests, the contractor shall make any necessary changes, odifications, or repairs to the First Article or select another First Article for testing. All costs related to hese tests are to be borne by the contractor, including any and all costs for additional tests following a samp roval. The contractor shall then conduct the tests and deliver another report to the Government under the serms and conditions and within the time specified in paragraph B above. The Government reserves the right to additional costs to the Government related to these tests.
- E) If the contractor fails to deliver any first Article on time, or the contracting officer disapproves any first rtiale, the contractor shall be deemed to have failed to make delivery within the meaning of the default clause of his contract.
- 1) Unless otherwise provided in the contract, and if the approved First Article is not consumed or destroyed in asting, the contractor may deliver the approved First Article as part of the contract quantity if it meets all antract requirements for acceptance.
- i) If the Government does not act within the time specified in paragraph (C) above the contracting officer, shall, non-timely written request from the contractor, equitably adjust under the Changes clause of this contract the plivery or performance dates and/or the contract price, and any other contractual term affected by the delay.
- i) Before First Article Approval, the acquisition of materials or components for, or the commencement of production , the balance of the contract quantity is at the sole risk of the contractor. Before First Article approval, the

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TECHNICAL DATA PACKAGE

IIIN: 0048916B3 VERSION: 001 TEM NAME: SHROUD-SECTOR, TURBI

<N/A>
.9.5 Function:
 <N/A>

PAGE 3 JUNE 23, 1888

costs thereof shall not be allocated to this contract for 1) progress payments, or 2) termination settlements if the contract is terminated for the convenience of the Government. The contractor is responsible for providing operating and maintenance instructions, spare parts, and repair of the First Article during any First Article test.

- I) The contractor shall produce both the First Article and the production quantity at the same facility and shall submit a certification to the effect with each First Article.
- J) The test report (2 copies) shall be in accordance with MIL-STD-831, unless otherwise specified on the DD1423, and shall be submitted via the cognizant DCMC to the NAVICP, ATTN: (Cite name and code in Block 10.a of the SF33). The ICMC shall provide comments on Form DD1222 (2 copies) which shall be forwarded with the test report. Approval of the sest report is the PCO's responsibility. Upon notification of approval, condition approval, the ACO shall execute the ID250 to indicate Government acceptance of the test report.
- .. 8 Alternate Offers Waiver of First Article Approval Requirements. (The following provisions supersede any waiver of First Article Approval Requirements terms set forth in clause 52.200—3 or 52.209—4 as appropriate)
- A) Unless otherwise specified in the solicitation, the Naval Inventory Control Point reserves the right to waive the First Article Approval Requirements specified herein for offerors who have previously furnished identical roduction articles accepted by the Government or the Original Equipment Manufacturer/Prime Manufacturer. An offeror equesting waiver of first Article Requirements shall submit evidence with its offer establishing that:
- I) the last production unit was delivered within three (3) years of the issue date of this solicitation, and II) the production location to be used for this requirement is the same as used for the previous production run.

dditionally, the offeror shall submit a certification, to be executed by the officer or employee for the offer, tating that:

- I) the articles to be provided will be produced using the same facilities, processes, sequences of operations and pproved subcontractors as those previously delivered and accepted by the Government or the Original Equipment anulacturer/Prime Manufacturer, and
- II) the previous production units were manufactured without Material Review Board disposition or waiver/deviation equest or rejection of pre-production samples for cause.

NOTE: This certification concerns a matter within the jurisdiction of an agency of the United States and the aking of a false, fictitious, or fraudulent certification may render the maker subject to prosecution under Title 18, United States Code. Section 1001.)

- B) Offerors requesting waiver of First Article Approval Requirements under the provisions of this clause are autioned to submit two prices for articles required herein one that is based on compliance with the First Article Approval Requirements and one that is based on a waiver of such requirements. Where an offeror submits only one rice and fails to clearly state that the price is based on waiver of the First Article Approval Requirements it ill be deemed to be based on compliance with the First Article Approval Requirements
- C) In the event of the First Article Approval Requirement is granted, the delivery schedule for the production tems shall be reduced by the number of days designated for delivery of First Article Test unit plus the number of alendar days indicated for the government notification of conditional approval or approval. These requirements are pecified in the quality assurance section of this solicitation. If the offeror is unable to meet the desired chedule, he shall insert below the alternate delivery schedule he offers to the government.

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Offeror's (Based on waive	Proposed Alternate or of First Article	Delivery Sch Approval Req	edule uirements)					
ithin Days:								
tem No.	Quantity:	After Date	of Contract:					
.9 Production Lot Tes f the contract are as	t Requirements: 1				luction lot	efqmez	testing p	ravision
.8.1 Workmanship roduction lot samples	shall be inspected	l to determine	general wor	kmanship,				
.9.2 Dimension check roduction lot samples (APPLIES)					e drawings	and/or	specifice	itions.
.9.3 Form: <applies></applies>								
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IIIN: 004891882 VERSION: 001 TEM NAME: SHROUD-SECTOR, TURBI PAGE 4 JUNE 23, 1998

1.9.6 Requirement of: <N/A>

- 1.10 In addition to the above tests, the production lot samples to be delivered hereunder shall also be subjected to those tests which will demonstrate that the samples comply with the contract requirements.
- 1.11 The contractor will be responsible for providing the necessary parts and repair of the production lot samples juring testing.
- 1.12 Disposition of test samples
- 1.12.1 < > Samples shall not be returned to the contractor because they shall be destroyed during testing.
- 1.12.2 1.12.2 1.12.2 2 <a hr
- 1.12.3 < > Samples shall be returned to the contractor but shall not be considered as production due.
- 1.13 Production Lot Test Criteria:
- 1.14 (A) As specified in this contract, the contractor shall test <2> selected at random by the cognizant Government Inspector (DCMC) as production lot samples. At least fourteen (14) calendar days before beginning the production lot sample tests, the contractor shall notify the contracting officer, in writing, of the time and location of the testing so the Government may witness the tests.
- (8) The contractor shall submit the Production Lot Sample Test Report within 15 calendar days from the date of testing. Forward copies of the report in accordance with the distribution cited on the DD1423. Mark reports as follows: "Production Lot Sample Test Report, Contract No. Lot/item No. "Within forty-five (45) calendar days after the Government receives the test report, the contracting officer shall notify the contractor, in writing, of the approval, conditional approval, or disapproval of the production lot samples. A notice of disapproval shall cite the reasons for the disapproval. Unless expressly permitted elsewhere in this contract, the delivery of the production articles shall not be made until after notification by the Government of the approval/disapproval of the production lot samples; any production items delivered prior to the notification of the approval/ disapproval of the production lot samples shall be at the contractor's risk.
- (C) In the event the contractor does not receive written notification of approval or disapproval of the samples for a particular production lot within forty-five (45) days from their submission for such testing, the contract delivery schedule shall be equitably adjusted as necessary.
- (D) If the contractor fails to deliver the test report for any production lot samples within the time or times specified, of if the Contracting Officer disapproves any production lot samples, the contractor shall be deemed to lave failed to make delivery within the meaning of the default clause of this contract, and this contract shall be subject to termination for default.
- (E) In order for a production lot to be acceptable, all samples representative of the lot must pass all of the contract requirements. In the event a sample fails to pass such requirements the lot will be rejected. In such event, the Government may, at its option and at no additional cost to the Government. (I) terminate all or any cortion of this contract for default, (II) require the manufacture of a new production lot, or a rework of the rejected production lot if the means and procedures proposed by the contractor for rework are acceptable to the sovernment, or (III) require the submission of additional samples for test. The foregoing procedures shall apply to law or reworked production lots in the same way as they did to the original production lot.
- (F) For each additional sample or each resubmission of a modified sample which the contractor is required to submit for approval hereunder as a result of the failure of a previous sample to conform to the requirements of the specifications, the contractor shall pay the Government the costs of reinspection, shipping, examination, and retesting by the Government, and the contractor and his sureties (if any) shall be liable for the amount of such costs.
- 1.15 ALTERNATE OFFERORS Waiver of Production Lot Testing Approval Requirements
- Inless otherwise specified in Section E of this solicitation, the Naval Inventory Control Point reserves the right to vaive the Production Lot Testing Approval Requirements specified herein for offerors who have previously furnished IDENTICAL production articles accepted by the Government or the Original Equipment Manufacturer/Prime Manufacturer. In offeror requesting waiver of Production Lot Testing Approval Requirements shall submit evidence with its offer establishing that:
 - (I) the last production unit was delivered within three (3) years of the issue date of this solicitation and
- (II) the production location to be used for this requirement is the same as used for the previous production on

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IIIN: 004891883 VERSION: 001 YEM NAME: SHROUD-SECTOR, TURBI PAGE 5 JUNE 23, 1998

idditionally, the offeror shall submit a certification, to be executed by the officer or employee responsible for the iffer, stating that:

- (I) the articles to be provided will be produced using the same facilities, processes, sequence of operations and approved subcontractors as those previously delivered and accepted by the Government or the Original Equipment language turer/Prime Manufacturer, and
- (II) the previous production units were manufactured without Material Review Board disposition or valver/deviation request or rejection of pre-production samples for cause.

NOTE: This certification concerns a matter within the jurisdiction of an agency of the United States and the making if a false, fictitious, or fraudulent certification may render the maker subject to prosecution under Title 18. Inited States Code, Section 1001.)

B) In the event waiver of the Production Lot Testing Approval Requirements is granted, the delivery schedule for the production units shall be one hundred and sixty-five (185) days earlier than that which is desired had the waiver sot been granted. If the offeror is unable to meet the desired schedule, he shall insert below the alternate selivery schedule he offers the government.

Offeror's Alternative Proposed Delivery Schedule (Based on waiver of Production Lot Testing Approval Requirements)

fithin Days:			
[tem No	_ Quantity: _	After Date of Contract:	

1.18 . Mendatory Inspection Requirements:

LOOX Procurement Contracting Officer (PCO) mandatory inspection is required and shall be accomplished at source under the surveillance and final approval of the cognizant DCMAO Quality Assurance Representative (QAR).

During production, mandatory inspection is required to be accomplished by the contractor as follows:

- A. Level of Inspection (LOI).
 - 1. Critical characteristics: 100% inspection shall apply.
- 2. Major and Minor characteristics: LOI shall be in accordance with a sampling plan acceptable to the CAR.
 - B. Critical characteristics:
 - <NONE>
 - C. Major and Minor characteristics
- Shall be defined by the contractor subject to QAR concurrence, unless defined on applicable drawings and associated specifications.
- 5. PACKAGING- MIL-STD 2073 PACKAGING APPLIES AS FOUND ELSEWHERE IN THE SCHEDULE
- 3. NOTES NOT APPLICABLE

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